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filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



AC650 Series

Variable Speed AC Drives



ENGINEERING YOUR SUCCESS.



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General Purpose AC Drives - AC650 Variable Speed Series

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Parker Hannifin

The global leader in motion and control technologies

A world class player on a local stage

Global Product Design

Parker Hannifin has more than 40 years experience in the design and manufacturing of drives, controls, motors and mechanical products. With dedicated global product development teams, Parker draws on industry-leading technological leadership and experience from engineering teams in Europe, North America and Asia.

Local Application Expertise

Parker has local engineering resources committed to adapting and applying our current products and technologies to best fit our customers' needs.

Manufacturing to Meet Our Customers' Needs

Parker is committed to meeting the increasing service demands that our customers require to succeed in the global industrial market. Parker's manufacturing teams seek continuous improvement through the implementation of lean manufacturing methods throughout the process. We measure ourselves on meeting our customers' expectations of quality and delivery, not just our own. In order to meet these expectations, Parker operates and continues to invest in our manufacturing facilities in Europe, North America and Asia.

Electromechanical Worldwide Manufacturing Locations

Europe

Littlehampton, United Kingdom
Dijon, France
Offenburg, Germany
Filderstadt, Germany
Milan, Italy

Asia

Wuxi, China
Chennai, India

North America

Rohnert Park, California
Irwin, Pennsylvania
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Local Manufacturing and Support in Europe

Parker provides sales assistance and local technical support through a network of dedicated sales teams and authorized technical distributors throughout Europe.

For contact information, please refer to the Sales Offices on the back cover of this document or visit www.parker.com



Milan, Italy



Littlehampton, UK



- Electromechanical Manufacturing
- Parker Sales Offices
- Distributors



Dijon, France

General Purpose AC Drives - AC650 Variable Speed Series

Overview

Description

Whether you need to control a conveyor belt, automatic barrier, machine spindle or other general purpose application, the AC650 delivers reliable, cost-effective voltage/frequency speed control of your motor.

Designed with simplicity in mind, the AC650 comes in a compact format with DIN rail mounting as standard allowing easy integration into any electrical control panel. The operator/programming keypad can be removed after setup to prevent unauthorised changes to inverter configuration.

For simple motor speed control up to 7.5 kW, the AC650 is an easy to use, out of the box solution that will have your system up and running in no time.



Features

- Integrated operator keypad with option for remote mounting
- Integrated EMC filter ensures compliance while maintaining a compact footprint
- Pre-programmed macros allowing quick and simple drive setup
- DIN rail mounting for easy integration into any electrical cabinet
- Flexible I/O including analogue and relay output and motor thermister input allowing greater control options
- 6514 cloning module (option) allows easy back-up and transfer of parameters between different drives

International Standards

The AC650 and AC650V series AC drives meets the following standards when installed in accordance with the relevant product manual.

- CE marked to EN 50178 (Safety, Low Voltage Directive)
- CE marked to EN 61800-3 (EMC Directive)
- UL listed to US Standard UL508C
- cUL listed to Canadian Standard C22.2 #14

Technical Characteristics - Overview

Power Supply	Single Phase Units: 220-240 VAC $\pm 10\%$, 50-60 Hz $\pm 5\%$ Three Phase Units: 380-460 VAC $\pm 10\%$, 50-60 Hz $\pm 5\%$
AC650 Series 0.25-7.5 kW	The AC650 is a simple, compact, cost effective solution to basic Volts/ Hertz open-loop motor speed control applications to 7.5 kW, such as: <ul style="list-style-type: none"> • Conveyors • Automatic barriers • Machine spindles
AC650V Series 0.25-110 kW	The AC650V expands upon the AC650 and benefits from the addition of sensorless flux vector control. This makes it ideally suited for applications up to 110 kW where improved speed regulation of variable loads and higher starting torques for high inertia systems is required. <ul style="list-style-type: none"> • Centrifugal pumps • Industrial blower fans • Mixers

AC650V - High Performance AC Drives

0.25 kW - 110 kW

Overview

Description

The AC650V expands upon the simple, no-fuss philosophy of the AC650 and provides reliable, robust motor control from 0.25 kW through to 110 kW. With the addition of sensorless flux vector technology, the AC650V allows improved motor control at lower speeds, better speed regulation of variable loads and higher starting torques for high inertia systems. The variable torque configuration option above 5.5 kW makes the AC650V ideally suited to energy saving in pump and fan applications.

Features

The AC650V offers the same high level of specification as the AC650 and also includes:

- High torque sensorless vector control mode for advanced motor control
- Selectable constant torque or (higher) variable torque rating for centrifugal pump and fan applications allowing optimum inverter sizing to suit the application
- Fully configurable with graphical software tools such as DSE Lite provided at no additional charge.
- Additional user configurable I/O points offering increased control capabilities
- Additional PROFIBUS communications options for integration into PLC systems
- Wall and panel mounting options above 7.5 kW
- Extended power range to 110 kW makes the AC650V suited to a wide of uses

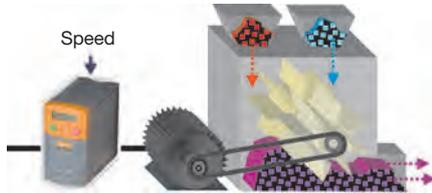


Diagnostic and control through the operator keypad

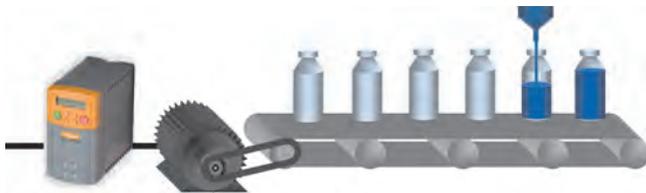
Easy-to-use Operator/Programming Controls



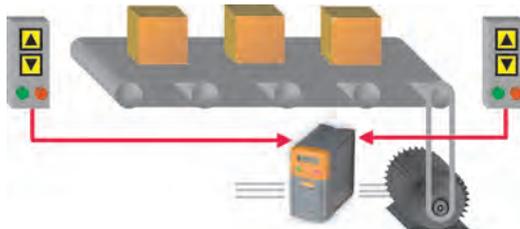
Simplified operation through the use of pre-programmed macros



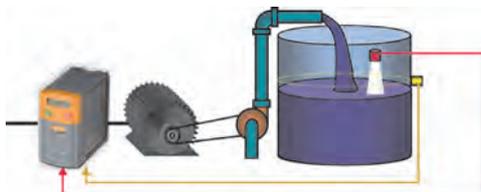
- Simple speed control
set speed and voltage or current with start / stop direction control



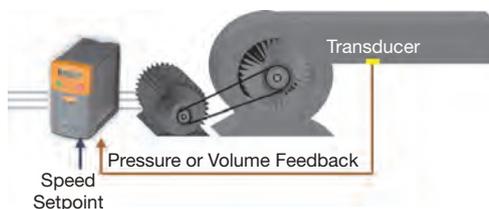
- Manual / Automatic control
set to run with local speed setting or external reference



- Preset speed control
select up to 8 pre-programmed speeds using digital inputs



- Increase / Decrease
Increase or reduce speed using digital inputs



- PID Control
Control the pressure, flow, temperature or any process variable

Technical Characteristics

AC650 and AC650V Series

Power Supply	Single Phase Units: 220-240 VAC $\pm 10\%$, 50-60 Hz $\pm 5\%$ Three Phase Units : 380-460 VAC $\pm 10\%$, 50-60 Hz $\pm 5\%$
Environment	0-40 °C (derate to 50 °C) Up to 1000 m ASL (derate >1000 m)
Protection	IP20
Overload	Constant torque rating: 150 % for 60 s Variable torque rating (pumps and fans): 110 % for 60 s
Output Frequency	0-240 Hz
Analogue Inputs	2; Speed Control 0-10 V, 0-10 V/4-20 mA
Analogue Outputs	1; User configurable output frequency / load 0-10 V
Digital Inputs	AC650 - 3, AC650V - 5; User configurable Start / Stop / Direction / pre-set speeds (8)
Digital Inputs / Outputs	AC650 - 1, AC650V - 2; User configurable as inputs or outputs
Digital Relay Outputs	1; Relay output 4 A @240 V All digital outputs configurable for; at (not at) speed / at (above) minimum speed / running (stopped) / health (tripped) / above (below) pre-set load
Motor Thermistor Input	1
Power Supply Outputs	24 VDC (50 mA) - Digital I/O Supply 10 VDC (10 mA) - Analogue reference supply
Communications Options	AC650V and AC650: RS485 / RS232 AC650V: PROFIBUS

Electrical Characteristics

AC650 and AC650V Series

220-240 VAC (+10 %) 50 Hz (+5 %) 1phase

Order Reference	Nominal Power [kW]	Output Current [A]	Frame
650(V)-21115010-...	0.25	1.5	1
650(V)-21122010-...	0.37	2.2	1
650(V)-21130010-...	0.55	3.0	1
650(V)-21140010-...	0.75	4.0	1
650(V)-21155020-...	1.1	5.5	2
650(V)-21170020-...	1.5	7.0	2

220-240 VAC (+10 %) 50 Hz (+5 %) 1/3 phase

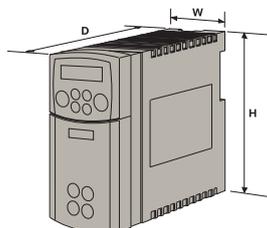
Order Reference	Nominal Power [kW]	Output Current [A]	Frame
650(V)-22196030-...	2.2	9.6	3

380-460 VAC (+10 %) 50 Hz (+5 %) 3phase

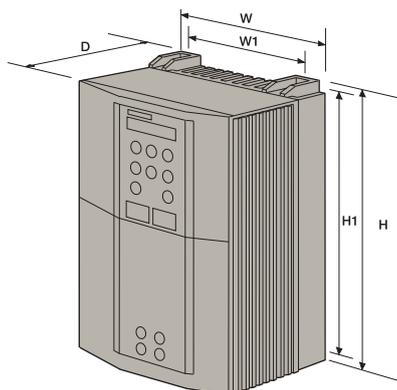
Order Reference	Constant Torque		Variable Torque		Frame
	Nominal Power [kW]	Output current [A]	Nominal Power [kW]	Output Current [A]	
650(V)-43115020-...	0.37	1.5	-	-	2
650(V)-43120020-...	0.55	2.0	-	-	2
650(V)-43125020-...	0.75	2.5	-	-	2
650(V)-43135020-...	1.1	3.5	-	-	2
650(V)-43145020-...	1.5	4.5	-	-	2
650(V)-43155020-...	2.2	5.5	-	-	2
650(V)-43168030-...	3.0	6.8	-	-	3
650(V)-43190030-...	4.0	9.0	-	-	3
650(V)-43212030-...	5.5	12	-	-	3
650(V)-43216030-...	7.5	16	-	-	3
650V-432160C0-...	7.5	16	11	23	C
650V-432230C0-...	11	23	15	30	C
650V-432300C0-...	15	30	18	38	C
650V-432380D0-...	18	38	22	45	D
650V-432450D0-...	22	45	30	59	D
650V-432590D0-...	30	59	37	73	D
650V-432730E0-...	37	73	45	87	E
650V-432870E0-...	45	87	55	105	E
650V-433105F1-...	55	105	75	145	F
650V-433145F1-...	75	145	90	165	F
650V-433180F1-...	90	180	110	205	F

Note: **Old reference refers to legacy part references prior to 2009.
See "Selection and Order Code" to complete product reference.
230 VAC 3phase supply also available as an option.

Dimensions



Frame 1, 2, 3



Frame C, D, E, F

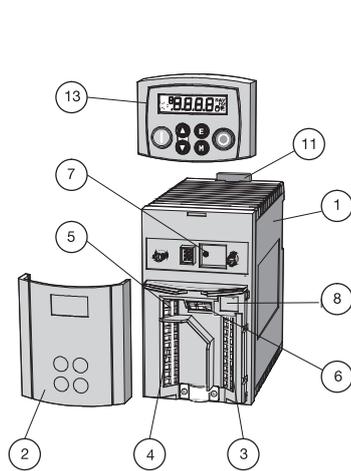
Dimensions and Weights

Frame	Overall Dimensions			Fixing Centres		Weight [kg]
	Height (H) [mm]	Width (W) [mm]	Depth (D) [mm]	Height (H1) [mm]	Width (W1) [mm]	
1	132	73	142	-	-	-
2	188	73	173	-	-	-
3	242	96	200	-	-	-
C	348	201	208	335	150	9.3
D	453	252	245	440	150	17.4
E	669	257	312	630	150	32.5
F	720	257	355	700	150	41.0

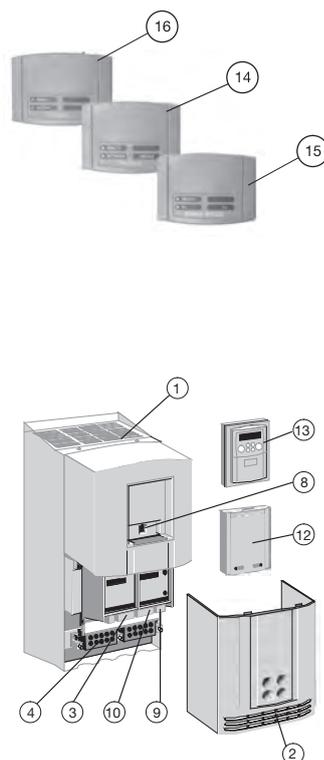
Accessories and Options

AC650/AC650V Series AC Drive

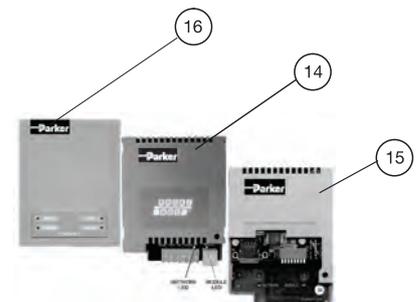
Options	Frame	AC650V only	Fitting	Reference		
AC Inverters						
1	Inverter housing					
2	Terminal Cover (simplified wiring diagram)					
3	Control wiring terminals					
4	Power wiring terminals					
5	Volt-free relay contact					
6	Encoder / Digital Inputs	√	Standard	See order code		
7	Power On LED					
8	RS232 P3 port for remote mounting of operator keypad	√				
9	RS232 P3 port for programming	√				
10	RS485 port					
11	DIN Rail mounting clip	1-3				
12	Front cover	C-F				
Operator keypad						
13	TTL keypad (local mounting only)	1-3			Standard	6511-TTL-00
	RS232 keypad (remote mountable)	1-3	√		Option	6511-RS232-00
	RS232 keypad (remote mountable)	C-F	√		Standard	6901-00-G
Communication						
14	Profibus communications card	1-3	√	Factory	6513-PROF-00	
		C-F	√		6523/PROF/00	
15	RS232/RS485 communication card (Modbus RTU, EI Bisync F1/3)	1-3	√	Option	6513-EI00-00	
		C-F	√		See order code	
Other options						
16	Cloning module for the storage and transfer of up to 10 drive configurations	1-3		Option	6514-00	
		C-F				
Accessories						
17	Brake resistor				See corresponding section	



Frames 1 - 3 up to 7.5 kW



Frames C - F up to 110 kW



Operator Keypads



6511-xxxx-00



6901/00

Product Codes

Order Code	Description	Suitable for
6511-TTL-00	TTL keypad (local mounting)	All AC650 Series AC Drives Frames 1-3
6511-RS232-00	RS232 keypad (remote mountable)	All AC650 Series AC Drives Frames 1-3
6901-00-G	RS232 keypad (remote mountable)	All AC650 Series AC Drives Frames 1-3

Communication Interfaces

RS485 Modbus Interface

Description

The RS485/RS232 communications interface provides serial data communication, allowing an AC650V/AC650S drive to connect to a Modbus RTU network as a slave station.

6513-E100-00	RS485 / Modbus communication interface
Supported Protocols	Modbus RTU or EI-6ASCII
Communication Speed	1200 to 115200 bits/s
Station Address	Selectable via software
Suitable for firmware	All AC650 Series AC Drives V4.x+



PROFIBUS-DP Interface

Description

The PROFIBUS option supports the PROFIBUS-DP PROFIBUS protocol, designed specifically for communication between a PLC system and remote I/O. The PROFIBUS interface enables the drive to connect to a PROFIBUS-DP as a slave station.

6513-PROF-00	PROFIBUS-DP I/O communication interface
Supported Protocols	PROFIBUS-DP; Demand data and data exchange
Communication Speed	Up to 12 Mbits/s; selected by the master
Station Address	Software setting of station address via DSE
Suitable for firmware	All AC650 Series AC Drives V4.9+



Cloning Module

Description

The cloning module can be used with the complete range of AC650 series AC drives.

It allows the user to store up to 10 separate drive configurations which can then be transferred between different drives. The configurations can be mapped between different drive sizes. This is an invaluable tool for commissioning or plant maintenance personnel allowing drives to be backed up and reconfigured simply and easily without the need of a computer.



Product Codes

Order Code	Description	Suitable for
6514-00	Cloning Module	All AC650 Series Drives

Braking Resistors

for AC Drives

Description

Brake resistors are used with AC650 Series or AC690 drives equipped with a braking option modules. They are designed to allow the drive to stop a motor at full load during deceleration or an overhauling load.



Brake resistor selection

Brake resistor assemblies must be rated to absorb both peak braking power during deceleration and the average power over the complete cycle.

Resistors above 500 W

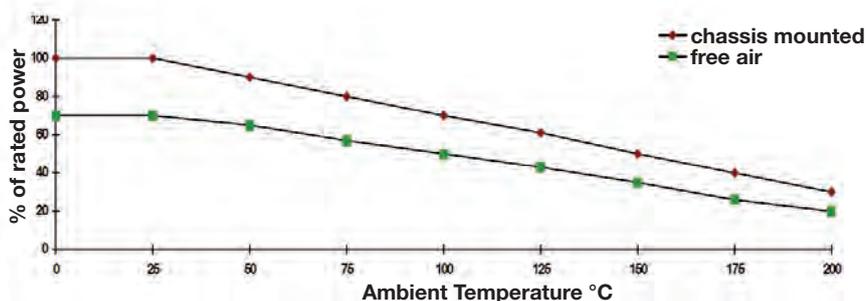
Resistors above 500 W are available upon request:

- IP20 protection up to 3 kW
- IP13 protection between 4.2 and 9.8 kW

$$\text{Peak braking power} = \frac{0.0055J \times (n_1^2 - n_2^2) \text{ (W)}}{t_b}$$

J - total inertia in kgm²
n₁ - initial speed in min⁻¹
n₂ - final speed min⁻¹
t_b - braking time in s
t_c - cycle time in s

$$\text{Average braking power } P_{av} = \frac{P_{pk} \times t_b}{t_c}$$

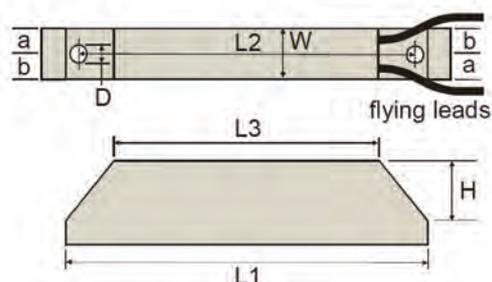


Dimensions

Nominal Power [kW]	Dimensions		
	L [mm]	H [mm]	P [mm]
1.0	137	450	140
1.6	182	450	140
2.0	182	450	140
2.5	227	450	140
3.0	227	450	140
4.2	450	440	540
5.6	530	440	540
7.0	530	440	540
8.4	610	440	540
9.8	610	440	540

Model	Impedance [Ω]	Nom. Power [W]	Dimensions								
			L1	L2	L3	W	H	D	a	b	
CZ467715	500	60	100	87	60	22	41	4.3	10	12	
CZ467714	200	100	165	152	125	22	41	4.3	10	12	
CZ389853	100	100	165	152	125	22	41	4.3	10	12	
CZ467717	100	200	165	146	125	30	60	4.3	13	17	
CZ463068	56	200	165	146	125	30	60	4.3	13	17	
CZ388397	56	200	165	146	125	30	60	4.3	13	17	
CZ388396	36	500	335	316	295	30	60	4.3	13	17	
CZ467716	28x2	500	335	316	295	30	60	4.3	13	17	

Overload 5 s : 500 %
Overload 3 s : 833 %
Overload 1 s : 2500 %



EMC Filters

for AC Drives

Description

A range of custom designed optional EMC (Electromagnetic Compatibility) filters are available for use with Parker SSD Drives product range.

They are used to help achieve conformance with the EMC directive BS EN 61800-3:2004 - "Adjustable speed electrical power drive systems - Part 3".

Installation of the drive must be in accordance with the installation guidelines in the product manual. The filters comply with the relevant standards as outlined in the following table.

1st Environment: Drives directly connected without intermediate transformers to a low voltage (<100 Vrms) supply network that is part of a network that also supplies buildings used for domestic purposes.

2nd Environment : Establishments where there is no direct connection to a low voltage supply network that also supplies buildings used for domestic purpose.

TN Earthing = Grounded neutral AC supply <460 VAC

IT Earthing = Ungrounded neutral AC supply <500 VAC

Ext. Filter = External filter

Ext. Filter FP = Footprint external filter



Drive mounted on an external footprint filter

AC Drives	2nd Environment (Industrial)	1st Environment (Domestic)
650 / 650V		
Frame 1-3	Indicated by an F in the product code	Indicated by an F in the product code
650V / 690P		
Frame B	Indicated by an F in the product code	Indicated by an F in the product code
Frame C	Standard	TN/IT AC Supply Ext. Filter FP C0467842U044
Frame D	Standard	TN/IT AC Supply Ext. Filter FP C0467842U084
Frame E	Standard	TN/IT AC Supply Ext. Filter FP C0467842U105
Frame F	Standard	TN/IT AC Supply Ext. Filter FP C0467842U215
Frame G/H/J	(690PG-1100, 690PG-1320)	Standard
	(690PG-1600, 690PG-1800, frame H and J)	Standard
		TN and IT AC Supply Ext. Filter FP C0467842U340
		TN and IT Ext. Filter 2 x FP C0467842U340

IP40 mounted: use mounting kits below

Filter	Mounting Kit
CO467842U020	BA467840U020
CO467842U044	BA467840U044
CO467842U084	BA467840U084
CO467842U105	BA467840U105

Dimensions

Filter Reference	Terminal size [mm ²]	Earth terminal [mm]	Gland mountings [mm]	Filter dimensions [mm]	Fixing centres [mm]	Weight [kg]
CO467842U044	10	5	4 x 4	400 x 178x 55	384 x 150	2.1
CO467842U084	25	6	4 x 4	513 x 233 x 70	495 x 208	4.2
CO467842U105	50	8	4 x 4	698 x 250 x 80	680 x 216	6.2
CO467842U215	95	8	N/A	825 x 250 x 115	795 x 216	N/A

Three Phase Line Reactors

for AC Drives

Description

Parker's range of line reactors have been especially selected to match the requirements of the Parker AC drive range and can be used on both the input and output sides of the drive. They are used to reduce the harmonic content of the supply current. A choke fitted in the drive output limits the capacitive current when motor cable runs in excess of 50 m are used. It prevents overcurrent trips and temperature rise of the motor.

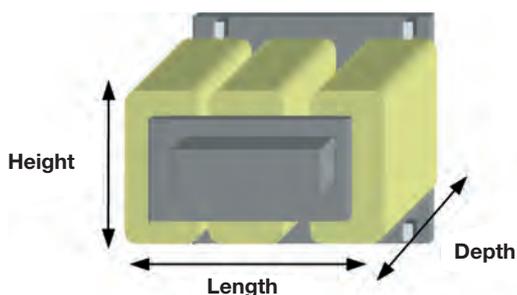
As well as helping with compliance with IEEE 519 there are other benefits to using line/load reactors including:

- Increased drive system reliability
- Reduced harmonics / surge currents
- Reduced motor noise and temperature
- Improved true power factor

Dimensions

Order Reference	Inductance	In [A]	Height [mm]	Length [mm]	Depth [mm]	Fixing Centres [mm]	Weight (approx.) [kg]
CO389936U401	75 µH	315	215	330	320	175 x 225	70
CO389936U402	50 µH	480	215	330	320	175 x 225	95
CO466448U040	50 µH	36	70	155	127	48 x 140	2.5
CO466448U165	50 µH	148.5	115	190	155	93 x 170	12
CO466709U038	30 µH	342	370	350	226	240 x 320	38
CO466709U050	25 µH	450	431	420	226	290 x 381	53
CO466709U073	20 µH	653	431	420	226	290 x 381	60
CO466709U083	15 µH	747	431	420	226	290 x 381	69
CO468314U650	5 µH	650	30	300	325*	100 x 250	35
CO468325U006	1.749 mH	12.7	83	157	160*	60 x 80	6
CO468325U037	0.416 mH	54	110	240	250*	80 x 200	13
CO468325U110	0.137 mH	165	140	300	310*	110 x 240	30
CO468326U006	2.917 mH	12.8	170	240	260*	80 x 140	17
CO468326U037	0.693 mH	54	240	360	380*	120 x 200	50
CO468326U110	0.227 mH	165	320	390	490*	280 x 260	130
CO468325U055	0.282 mH	79	130	240	250*	100 x 200	19
CO466448U015	50 µH	13.5	60	80	67	64 x 40	1
CO466448U110	50 µH	100	100	190	155	170 x 75	7.5
CO468326U006	2.917 mH	12.8	170	240	260	80 x 140	17
CO466448U070	50 µH	63	85	155	127	140 x 63	4.5
CO466250U012	15 µH	1080	400	420	450	300 x 140	170

* Include Earth Stud



Accessories for all AC Drives

Drive System Explorer Lite (DSE Lite) Software

Description

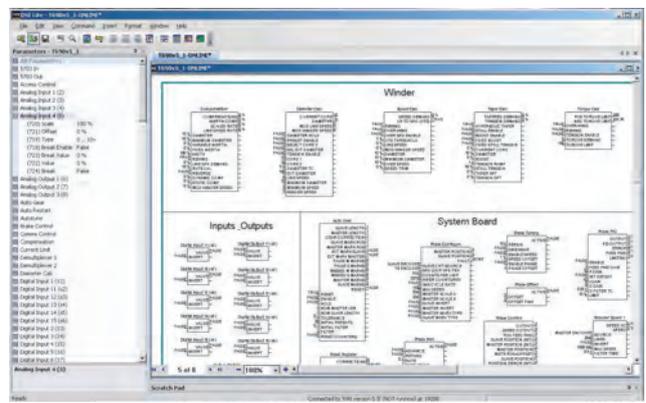
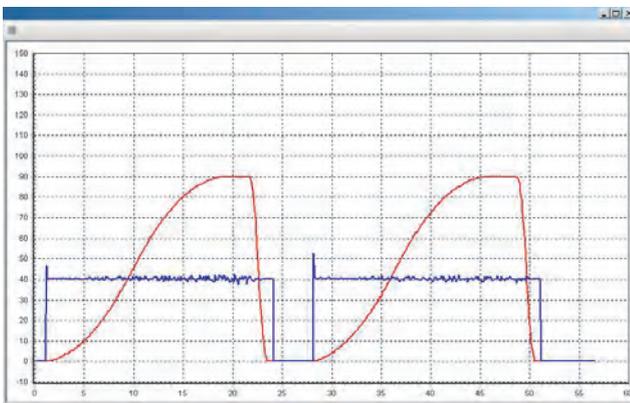
DSE Lite software is an easy to use configuration, commissioning and monitoring tool with graphical interface for the Parker SSD Drives range of AC and DC drives.

While the drive is in running mode the oscilloscope function allows "on-line" monitoring of selected parameters and the recording of trends.

DSE Lite, allows the user to create, parameterize and configure user defined applications thanks to function blocks dedicated to speed control, Winder, PID, Diameter calculator, Shaftless...

DSE Lite is downloadable from our website.

www.parker.com



Order Code

AC650 Series

	1	2	3	4	5	6	7	8	9	10	11
Order example	650	21	11501	0	0	0	0	P	00	A	0

1 Product family

650 AC650 AC Drive - V/F

2 Supply voltage

21 230 VAC 1phase

22 230 VAC 1/3phase

23 230 VAC 3phase

43 400/460 VAC 3phase

3 Power/Current Rating

230 VAC 1-phase	kW	Output current [A]	HP	Frame
--------------------	----	-----------------------	----	-------

11501	0.25	1.5	0.3	1
-------	------	-----	-----	---

12201	0.37	2.2	0.5	1
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13001	0.55	3	0.75	1
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14001	0.75	4	1	1
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15502	1.1	5.5	1.5	2
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17002	1.5	7	2	2
-------	-----	---	---	---

230 VAC 1/3-phase	kW	Output current [A]	HP	Frame
----------------------	----	-----------------------	----	-------

19603	2.2	9.6	3	3
-------	-----	-----	---	---

230 VAC 3-phase	kW	Output current [A]	HP	Frame
--------------------	----	-----------------------	----	-------

21233	3	12.3	4	3
-------	---	------	---	---

21643	4	16.4	5	3
-------	---	------	---	---

400/460 VAC 3-phase	kW	Output current [A]	HP	Frame
------------------------	----	-----------------------	----	-------

11502	0.37	1.5	0.5	2
-------	------	-----	-----	---

12002	0.55	2	0.75	2
-------	------	---	------	---

12502	0.75	2.5	1	2
-------	------	-----	---	---

13502	1.1	3.5	1.5	2
-------	-----	-----	-----	---

14502	1.5	4.5	2	2
-------	-----	-----	---	---

15502	2.2	5.5	3	2
-------	-----	-----	---	---

16803	3	6.8	4	3
-------	---	-----	---	---

19003	4	9	5	3
-------	---	---	---	---

21203	5.5	12	7.5	3
-------	-----	----	-----	---

21603	7.5	16	10	3
-------	-----	----	----	---

4 Auxiliary supply

0 Not required

5 Brake switch

0 Not fitted (not available on frames 1-2 230 VAC products)

B Brake switch fitted (must be fitted on frame 2 400/460 V, and all frame 3 products)

6 Filter

0 Not fitted

F Filter fitted

7 Communications

0 No communications port

1 RS232 port fitted (must be selected if remote mounting of keypad required)

8 Mounting

P Panel mounting

9 Special option

00 None

Documented special options (01-99)
(Refer to local sales office)

10 Language

A English (50 Hz)

B English (60 Hz)

D German

E Spanish

F French

I Italian

S Swedish

11 Keypad

0 None

1 6511 TTL fitted (local mounting only)

2 6511 RS232 fitted (local or remote mounting - RS232 port must be selected for remote mounting)

AC650V Series High Performance AC Drive - 230 VAC

	1	2	3	4	5	6	7	8	9	10	11
Order example	650V	21	11501	0	0	0	0	P	00	A	0

1 Product family

650V AC650V AC Drive - Sensorless Flux Vector Control

2 Supply voltage

21 230 VAC 1phase
22 230 VAC 1 or 3phase
23 230 VAC 3phase

3 Power/Current Rating

230 VAC 1-phase	Constant Torque		Variable Torque		Frame
	kW/A	HP/A	kW/A	HP/A	
11501	0.25/1.5	0.3/1.5	-	-	1
12201	0.37/2.2	0.5/2.2	-	-	1
13001	0.55/3.0	0.75/3.0	-	-	1
14001	0.75/4.0	1.0/4.0	-	-	1
15502	1.1/5.5	1.5/5.5	-	-	2
17002	1.5/7.0	2.0/7.0	-	-	2

230 VAC 1/3-phase	Constant Torque		Variable Torque		Frame
	kW/A	HP/A	kW/A	HP/A	
19603	2.2/9.6	3.0/9.6	-	-	3

230 VAC 3-phase	Constant Torque		Variable Torque		Frame
	kW/A	HP/A	kW/A	HP/A	
21233	3.0/12.3	4/12.3	-	-	3
21643	4.0/16.4	5/16.4	-	-	3
2220C	5.5/22	7.5/22	7.5/28	10/28	C
2280C	7.5/28	10/28	11/42	15/42	C
2420D	11/42	15/42	15/54	20/54	D
2540D	15/54	20/54	18.5/68	25/68	D
2680D	18.5/68	25/68	18.5/68	25/68	D
2800E	22/80	30/80	30/104	40/104	E
3104F	30/104	40/104	37/130	50/130	F
3130F	37/130	50/130	45/154	60/154	F
3154F	45/154	60/154	55/192	75/192	F

4 Auxiliary supply

0 Not required
(not available on frames 1-3 & frames C-E)
1 115 VAC 1ph (frame F only)
2 230 VAC 1ph (frame F only)

5 Brake switch

0 Not fitted (not available on frames 1-2
230 VAC products)
Brake switch fitted (must be fitted on
frame 2 400/460 VAC, and all frame 3
products)
B

6 Filter

0 Not fitted
F Filter fitted

7 Communications

1 RS232 port fitted
2 RS232 & RS485 port fitted (frame C-F
only)

8 Mounting

P Panel mounting (standard fitting)
W Wall mount (option on frames C-F
only)
T Through panel mount
(option on frames C-E only)

9 Special option

00 None
 Documented special options (01-99)
(Refer to local sales office)

10 Language

A English (50 Hz)
B English (60 Hz)
D German
E Spanish
F French
I Italian
S Swedish

11 Keypad

0 None
1 6511 TTL fitted (option on frames 1-3
only, local mounting only)
2 6511 RS232 fitted (option on frames
1-3 only, local or remote mounting)
3 6521 RS232 fitted (option on frames
C-F only, local or remote mounting)

AC650V Series High Performance AC Drive - 400 VAC

	1	2	3	4	5	6	7	8	9	10	11
Order example	650V	43	11501	0	B	0	1	P	00	A	0

1 Product family

650V AC650V AC Drive - Sensorless Flux Vector Control

2 Supply voltage

43 400/460 VAC 3phase

3 Power/Current Rating

	Constant Torque		Variable Torque		Frame
	kW/A 400 VAC	HP/A 460 VAC	kW/A 400 VAC	HP/A 460 VAC	
11502	0.37/1.5	0.5/1.5	-	-	2
12002	0.55/2.0	0.75/2.0	-	-	2
12502	0.75/2.5	1.0/2.5	-	-	2
13502	1.1/3.5	1.5/3.5	-	-	2
14502	1.5/4.5	2.0/4.5	-	-	2
15502	2.2/5.5	3.0/5.5	-	-	2
16803	3.0/6.8	4.0/6.8	-	-	3
19003	4.0/9.0	5.0/9.0	-	-	3
21203	5.5/12	7.5/12	-	-	3
21603	7.5/16	10/16	-	-	3
2160C	7.5/16	10/14	11/23	15/21	C
2230C	11/23	15/21	15/30	20/27	C
2300C	15/30	20/27	18.5/37	25/34	C
2310D	15/31	20/31	18.5/38	25/38	D
2380D	18.5/38	25/38	22/45	30/45	D
2450D	22/45	30/45	30/59	40/52	D
2590D	30/59	40/52	37/73	50/65	D
2590E	30/59	40/59	37/73	50/73	E
2730E	37/73	50/73	45/87	60/87	E
2870E	45/87	60/87	55/105	75/105	E
3105F	55/105	75/100	75/145	100/125	F
3145F	75/145	100/130	90/165	125/156	F
3180F	90/180	150/180	110/205	150/205	F

4 Auxiliary supply

0 Not required
(not available on frames 1-3 & frames C-E)

1 115 VAC 1ph (frame F only)

2 230 VAC 1ph (frame F only)

5 Brake switch

0 Not fitted

B Brake switch fitted
(must be fitted on frame 2 400/460 VAC,
and all frame 3 products)

6 Filter

0 Not fitted (option on frames 1-3 and must be selected for frames C-F)

F Filter fitted (option on frame 1-3 only)

7 Communications

1 RS232 port fitted

2 RS232 & RS485 port fitted
(frame C-F only)

8 Mounting

P Panel mounting (standard fitting)

W Wall mount
(option on frames C-E only)

T Through panel mount
(option on frames C-E only)

9 Special option

00 None

Documented special options (01-99)
(Refer to local sales office)

10 Language

A English (50 Hz)

B English (60 Hz)

D German

E Spanish

F French

I Italian

S Swedish

11 Keypad

0 None

1 6511 TTL fitted (option on frames 1-3 only, local mounting only)

2 6511 RS232 fitted (option on frames 1-3 only, local or remote mounting)

3 6521 RS232 fitted (option on frames C-F only, local or remote mounting)



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Aerospace Key Markets

Aftermarket services
Commercial transports
Engines
General & business aviation
Helicopters
Launch vehicles
Military aircraft
Missiles
Power generation
Regional transports
Unmanned aerial vehicles

Key Products

Control systems & actuation products
Engine systems & components
Fluid conveyance systems & components
Fluid metering, delivery & atomization devices
Fuel systems & components
Fuel tank inerting systems
Hydraulic systems & components
Thermal management
Wheels & brakes



Climate Control Key Markets

Agriculture
Air conditioning
Construction Machinery
Food & beverage
Industrial machinery
Life sciences
Oil & gas
Precision cooling
Process
Refrigeration
Transportation

Key Products

Accumulators
Advanced actuators
CO₂ controls
Electronic controllers
Filter driers
Hand shut-off valves
Heat exchangers
Hose & fittings
Pressure regulating valves
Refrigerant distributors
Safety relief valves
Smart pumps
Solenoid valves
Thermostatic expansion valves



Electromechanical Key Markets

Aerospace
Factory automation
Life science & medical
Machine tools
Packaging machinery
Paper machinery
Plastics machinery & converting
Primary metals
Semiconductor & electronics
Textile
Wire & cable

Key Products

AC/DC drives & systems
Electric actuators, gantry robots & slides
Electrohydraulic actuation systems
Electromechanical actuation systems
Human machine interface
Linear motors
Stepper motors, servo motors, drives & controls
Structural extrusions



Filtration Key Markets

Aerospace
Food & beverage
Industrial plant & equipment
Life sciences
Marine
Mobile equipment
Oil & gas
Power generation & renewable energy
Process
Transportation
Water Purification

Key Products

Analytical gas generators
Compressed air filters & dryers
Engine air, coolant, fuel & oil filtration systems
Fluid condition monitoring systems
Hydraulic & lubrication filters
Hydrogen, nitrogen & zero air generators
Instrumentation filters
Membrane & fiber filters
Microfiltration
Sterile air filtration
Water desalination & purification filters & systems



Fluid & Gas Handling

Key Markets

Aerial lift
Agriculture
Bulk chemical handling
Construction machinery
Food & beverage
Fuel & gas delivery
Industrial machinery
Life sciences
Marine
Mining
Mobile
Oil & gas
Renewable energy
Transportation

Key Products

Check valves
Connectors for low pressure fluid conveyance
Deep sea umbilicals
Diagnostic equipment
Hose couplings
Industrial hose
Mooring systems & power cables
PTFE hose & tubing
Quick couplings
Rubber & thermoplastic hose
Tube fittings & adapters
Tubing & plastic fittings



Hydraulics

Key Markets

Aerial lift
Agriculture
Alternative energy
Construction machinery
Forestry
Industrial machinery
Machine tools
Marine
Material handling
Mining
Oil & gas
Power generation
Refuse vehicles
Renewable energy
Truck hydraulics
Turf equipment

Key Products

Accumulators
Cartridge valves
Electrohydraulic actuators
Human machine interfaces
Hybrid drives
Hydraulic cylinders
Hydraulic motors & pumps
Hydraulic systems
Hydraulic valves & controls
Hydrostatic steering
Integrated hydraulic circuits
Power take-offs
Power units
Rotary actuators
Sensors



Pneumatics

Key Markets

Aerospace
Conveyor & material handling
Factory automation
Life science & medical
Machine tools
Packaging machinery
Transportation & automotive

Key Products

Air preparation
Brass fittings & valves
Manifolds
Pneumatic accessories
Pneumatic actuators & grippers
Pneumatic valves & controls
Quick disconnects
Rotary actuators
Rubber & thermoplastic hose & couplings
Structural extrusions
Thermoplastic tubing & fittings
Vacuum generators, cups & sensors



Process Control

Key Markets

Alternative fuels
Biopharmaceuticals
Chemical & refining
Food & beverage
Marine & shipbuilding
Medical & dental
Microelectronics
Nuclear Power
Offshore oil exploration
Oil & gas
Pharmaceuticals
Power generation
Pulp & paper
Steel
Water/wastewater

Key Products

Analytical Instruments
Analytical sample conditioning products & systems
Chemical injection fittings & valves
Fluoropolymer chemical delivery fittings, valves & pumps
High purity gas delivery fittings, valves, regulators & digital flow controllers
Industrial mass flow meters/ controllers
Permanent no-weld tube fittings
Precision industrial regulators & flow controllers
Process control double block & bleeds
Process control fittings, valves, regulators & manifold valves



Sealing & Shielding

Key Markets

Aerospace
Chemical processing
Consumer
Fluid power
General industrial
Information technology
Life sciences
Microelectronics
Military
Oil & gas
Power generation
Renewable energy
Telecommunications
Transportation

Key Products

Dynamic seals
Elastomeric o-rings
Electro-medical instrument design & assembly
EMI shielding
Extruded & precision-cut, fabricated elastomeric seals
High temperature metal seals
Homogeneous & inserted elastomeric shapes
Medical device fabrication & assembly
Metal & plastic retained composite seals
Shielded optical windows
Silicone tubing & extrusions
Thermal management
Vibration dampening

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